

### Series A direct acting solenoid valves

## 2/2-way - Normally Closed (NC) and Normally Open (NO) 3/2-way - Normally Closed (NC) and Normally Open (NO)

» Ports: M5, G1/8, R1/8, cartridge Ø4

 » Bistable version also available (with magnetic memory)

The solenoid can be easily and quickly replaced without interfering with the pressurised part of the valve. On the same mechanical part different types of solenoids can be interchanged. The choice of solenoids determines the performance of the solenoid valve in terms of consumption and pressure.

Series A solenoid valves are of the direct acting type and can be used with dry or lubricated air. They are available in the 2/2 and 3/2-way versions with normally closed (NC) or normally open (NO) operation.

As shown in the following tables, they are supplied in different versions according to the type of body, threaded ports and orifice. They can thus satisfy various operating and installation requirements.

#### **GENERAL DATA**

TECHNICAL FEATURES	
Function	2/2 NC - 2/2 NO - 3/2 NC - 3/2 NO
Operation	direct acting poppet type
Pneumatic connections	M5, G1/8, R1/8 threads - Ø4 fittings - CNOMO and manifold interface- Ø6 barb fittings
Orifice diameter	1.2 2.5 mm
Flow coefficient kv (l/min)	0.62 2.0
Operating pressure	-0.9 15 bar
Operating temperature	0 ÷ 60 °C (-20 °C with dry air)
Media	filtered air class [5:4:4] according to ISO 8573-1:2010 (max oil viscosity 32 cSt), inert gas
Response time	ON <15 ms - OFF <25 ms
Manual override	see tables
Installation	in any position
MATERIALS IN CONTACT WITH THE MEDIUM	
Body	nickel-plated brass - burnished brass - РАб - РВТ
Seals	HNBR, FKM
Internal parts	stainless steel
ELECTRICAL FEATURES	
Voltage	12 110 V DC - 24 380 V AC 50/60 Hz
Voltage tolerance	±10% (DC) / -15% ÷ +10% (AC)
Power consumption	3 5 W (DC) / 3.5 7 VA (AC)
Duty cycle	ED 100%
Insulation class	F (155°C)
Electrical connection	DIN EN 175 301-803-A - DIN EN 175 301-803-B
Protection class	IP65 with connector

Special versions available on demand

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 **CODING EXAMPLE** 

Α	3	3	1	-	0	C	2	-	U7	7
Α	SERIES									
3	2 = fixed in 3 = threade 4 = threade 5 = ISO inte 6 = 360° ro 7 = 360° ro	tatable interface body (24x2 ad body with quick ed body with quick efface body tatable interface bot tatable interface bot tings connections b manifold manifold manifold manifold manifold manifold manifold t manifold t manifold t manifold t manifold t manifold t manifold t manifold t manifold t manifold	4 mm) exhaust ody (16x16 mm) ody (21 mm)							
3	NUMBER OI 2 = 2 ways 3 = 3 ways									
1	2 = NO - no	rmally closed rmally open INE* - normally ope	20							
0	A = O-Ring: B = O-Ring: C = G1/8-fi	8 8 with manual ove 8 rotatable interface 5 fixed interface ttings Ø4 mm barb fittings								
C	ORIFICE DIA C = Ø 1.2 - 3 D = Ø 2.0 m E = Ø 2.5 m	1.4 - 1.5 mm 1m								
2		RIAL plated brass - burni 3T technopolimers	shed brass - alumin	ium						
U7	U7 = PET / 2 G7 = PA66 / G9 = PA66 / A8 = PPS / 3	/ 22 mm - solenoid	wailable in standar for bistable functio	n (not available						
7		POWER CONSUMPTIC ing page for U7 / G		licated section	2.35					

 $\pm$  3/2 NO IN-LINE version: port position 1 - 2 - 3 are identical to port positions of 3/2 NC versions

SERIES A SOLENOID VALVES



#### PRESSURE RANGES AND SOLENOIDS - VALVES BODY MATCHING TABLE

#### For vacuum applications: 2/2-way function connect the suction source to port 2 3/2-way function connect the suction source to port 1

Mod.	Min ÷ max working pressure (bar) allowed with solenoids DC >3 W	Min ÷ max working pressure (bar) allowe with solenoids DC >4 W	dMin ÷ max working pressure (bar) allo with solenoids AC >3.5 VA
Function 2/2 NC		-	-
4321-0C2-*	-0.9 ÷ 8	-0.9 ÷ 15	-0.9 ÷ 15
\321-1C2-*	-0.9 ÷ 8	-0.9 ÷ 15	-0.9 ÷ 15
321-1D2-*	-0.9 ÷ 4	-0.9 ÷ 9	-0.9 ÷ 9
321-1E2-*	-0.9÷1	-0.9 ÷ 6	-0.9 ÷ 6
821-FE3-*	-0.9 ÷ 1	-0.9 ÷ 6	-0.9 ÷ 6
un efficien 2 / 2 NO	-	-	
unction 2/2 NO 322-0C2-*	- 2 ÷ 10	-0.9 ÷ 10	-0.9 ÷ 10
322-1C2-*	2÷10	-0.9 ÷ 10	-0.9 ÷ 10
	-	-	-
unction 3/2 NC	-	-	-
131-AC2-*	-	-	-
231-BC2-* 331-0C2-*	2 ÷ 10	-0.9 ÷ 10	-0.9 ÷ 10
331-1C2-*	2 ÷ 10	-0.9 ÷ 10	-0.9 ÷ 10
331-1D2-*	-	-0,9 ÷ 6	-0.9 ÷ 6
331-1E2-*	-	-0.9 ÷ 4	-0.9 ÷ 4
331-3(2-*	2÷10	-0.9 ÷ 10	-0.9 ÷ 10
331-4(2-*	2 ÷ 10	-0.9 ÷ 10	-0.9 ÷ 10
431-1(2-*	2 ÷ 10	2 ÷ 10	2 ÷ 10
531-BC2-*	2 ÷ 10	-0.9 ÷ 10	-0.9 ÷ 10
631-AC2-*	2÷10	-0.9 ÷ 10	-0.9 ÷ 10
/31-AC2-*	2÷10	-0,9 ÷ 10	-0,9 ÷ 10
331-FE3-*	-	-0.9 ÷ 4	-0.9 ÷ 4
31-0C2-*	2÷10	-0.9 ÷ 10	-0.9 ÷ 10
\31-0C3-*	2 ÷ 8	-0.9 ÷ 8	-0.9 ÷ 8
31-CC2-*	2÷10	-0.9 ÷ 10	-0.9 ÷ 10
\31-CC3-*	2 ÷ 8	-0.9 ÷ 8	-0.9 ÷ 8
	-		-
Inction 3/2 NO 332-0C2-*	- -0.9 ÷ 7	- -0.9 ÷ 7	- -0.9 ÷ 7
332-1(2-*	-0.9 ÷ 7	-0.9 ÷ 7	-0.9 ÷ 7
A32-0C2-*	-0.9 ÷ 7	-0.9 ÷ 7	-0.9 ÷ 7
A32-0C3-*	-0.9 ÷ 7	-0.9 ÷ 7	-0.9 ÷ 7
A32-CC2-*	-0.9 ÷ 7	-0.9 ÷ 7	-0.9 ÷ 7
A32-CC3-*	-0.9 ÷ 7	-0.9 ÷ 7	-0.9 ÷ 7
	-	-	-
Inction 3/2 NO IN-LINE	-	-	-
333-0C2-*	-0.9 ÷ 6	-	-0.9 ÷ 9
333-1C2-*	-0.9 ÷ 6	-	-0.9 ÷ 9
133-0C2-*	-0.9 ÷ 6	-	-0.9 ÷ 9
A33-0C3-*	-0.9 ÷ 6	-	-0.9 ÷ 8
A33-CC2-*	-0.9 ÷ 6	· .	-0.9 ÷ 9
A33-CC3-*	-0.9 ÷ 6		-0.9 ÷ 8
olenoids for functions 2/2 NC - 2/2 NO - 3/2 NC - 3/2 NO	-	·	-
2 V DC - 3.1 W	G7H - U7H - U7HEX	-	-
4 V DC - 3.1 W	G77 - U77 - U77EX	-	-
3 V DC - 3.1 W	G79 - U79 - U79EX	-	-
LO V DC - 3.2 W	G710 - U710 - U710EX	-	-
V DC - 5.1 W	-	U71 - U71EX	-
2 V DC - 5 W	-	G72 - U72 - U72EX	-
€ V DC - 5 W	-	G73 - U73 - U73EX	-
3 V DC - 5.3 W	-	U74 - U74EX	-
2 V DC - 4.8 W	-	G7K - U7K - U7KEX	-
10 V DC - 4.2 W	-	G76 - U76 - U76EX	-
3 V 50/60 Hz - 3.8 VA	-	-	G77 - U77 - U77EX
10 V 50/60 Hz - 3.8 VA		•	G7K - U7K - U7KEX
25 V 50/60 Hz - 5.5 VA	-		G7K - U7K - U7KEX
30 V 50/60 Hz - 3.5 VA	- -	•	G7J - U7J - U7JEX
40 V 50/60 Hz - 4 VA	-	-	G7J - U7J - U7JEX -

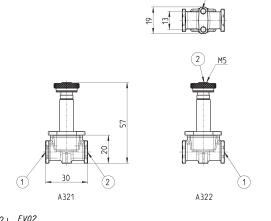
SERIES A SOLENOID VALVES

#### Series A solenoid valve - 2/2-way - Mod. A32

Available in the 2/2-way version NC (normally closed), NO (normally open). In the 2/2-way NO version the M5 threaded output port 2 is located on the upper side of the coil.



\* choose the most suitable solenoid.



M4x5.5

FV01 w  $\square$ W  $\Box$ 

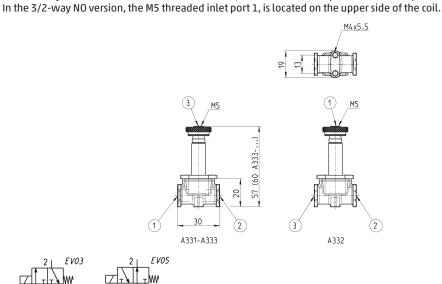
Mod.	Function	Ports	Orifice Ø (mm)	kv (l/min)	Body material	Manual override	Symbol
A321-0C2-*	2/2 NC	M5	1.5	0.77	nickel plated brass	по	EV01
A321-1C2-*	2/2 NC	G1/8	1.5	0.85	nickel plated brass	по	EV01
A321-1D2-*	2/2 NC	G1/8	2.0	1.55	nickel plated brass	по	EV01
A321-1E2-*	2/2 NC	G1/8	2.5	2.00	nickel plated brass	по	EV01
A322-0C2-*	2/2 NO	M5	1.8	1.08	nickel plated brass	ПО	EV02
A322-1C2-*	2/2 NO	G1/8	1.8	1.24	nickel plated brass	по	EV02

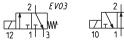
The 3/2-way NC and NO IN-LINE versions have inlet, outlet and exhaust ports in the same position.

#### Series A solenoid valve - 3/2-way - Mod. A33



\* choose the most suitable solenoid.





Mod.	Function	Ports	Orifice Ø (mm)	kv (l/min)	Body material	Manual override	Symbol
A331-0C2-*	3/2 NC	M5	1.5	0.77	nickel plated brass	по	EV03
A331-1C2-*	3/2 NC	G1/8	1.5	0.93	nickel plated brass	по	EV03
A331-1D2-*	3/2 NC	G1/8	2.0	1.45	nickel plated brass	по	EV03
A331-1E2-*	3/2 NC	G1/8	2.5	1.90	nickel plated brass	по	EV03
A332-0C2-*	3/2 NO	M5	1.5	0.85	nickel plated brass	по	EV05
A332-1C2-*	3/2 NO	M5-G1/8	1.5	0.85	nickel plated brass	по	EV05
A333-0C2-*	3/2 NO IN-LINE	M5	1.5	0.93	nickel plated brass	по	EV05

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M5-Ø4

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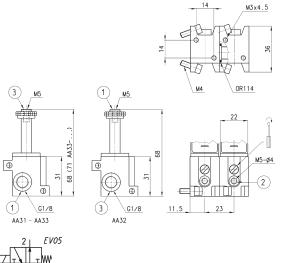
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\* choose the most suitable solenoid.





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Mod.	Function	Ports	Orifice Ø (mm)	kv (l/min)	Body material	Manual override	Symbol
AA31-0C2-*	3/2 NC	G1/8-M5	1.5	0.85	nickel plated brass	bistable	EV08
AA31-CC2-*	3/2 NC	G1/8-Ø4	1.5	0.85	nickel plated brass	bistable	EV08
AA32-0C2-*	3/2 NO	M5-M5	1.4	0.75	nickel plated brass	bistable	EV05
AA32-CC2-*	3/2 NO	M5-Ø4	1.4	0.75	nickel plated brass	bistable	EV05
AA33-0C2-*	3/2 NO IN-LINE	G1/8-M5	1.5	1.00	nickel plated brass	по	EV05
AA33-CC2-*	3/2 NO IN-LINE	G1/8-Ø4	1.5	1.00	nickel plated brass	по	EV05

3/2-way NC and NO IN-LINE versions with G1/8 common inlet port located on the valve body.

3/2-way NO versions with M5 single inlets located on the upper side of the coil.

#### Series A solenoid valve - 3/2-way - Mod. AA3 - modular technopolymer body



\* choose the most suitable solenoid.

3/2-way NC and NO IN-LINE versions with G1/8 common inlet port located on the valve body. 3/2-way NO versions with M5 single inlets located on the upper side of the coil. Ø2.7×7

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М5

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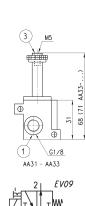
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G1/8

AA32





Mod.	Function	Ports	Orifice Ø (mm)	kv (l/min)	Body material	Manual override	Symbol
AA31-0C3-*	3/2 NC	G1/8-M5	1.5	0.85	PA6	bistable	EV08
AA31-CC3-*	3/2 NC	G1/8-Ø4	1.5	0.85	PA6	bistable	EV08
AA32-0C3-*	3/2 NO	M5-M5	1.4	0.75	PA6	bistable	EV05
AA32-CC3-*	3/2 NO	M5-Ø4	1.4	0.75	PA6	bistable	EV05
AA33-0C3-*	3/2 NO IN-LINE	G1/8-M5	1.5	1.00	PA6	ПО	EV05
AA33-CC3-*	3/2 NO IN-LINE	G1/8-Ø4	1.5	1.00	PA6	по	EV05

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#### Series A solenid valve - 3/2-way NC - Mod. A43 - quick exhaust

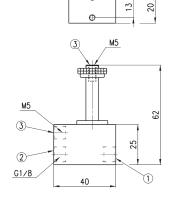
EV07

EV03

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\* choose the most suitable solenoid.



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Mod.	Function	Ports	Orifice Ø (mm)	kv (l/min)	Body material	Manual override	Symbol
A431-1C2-*	3/2 NC	G1/8	1.5	0.77	aluminium	по	EV07

The 3/2-way NC solenoid valve, with G1/8 ports, incorporates a rapid exhaust valve.

M4 × 5.5

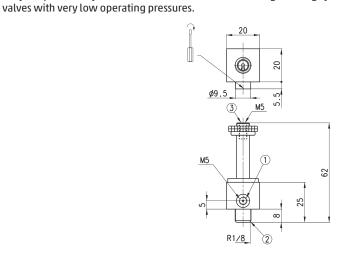
It is particularly suitable for operating small single-acting cylinders.

#### Series A solenoid valve - 3/2-way NC - Mod. A33



M5 thread inlet R1/8 thread outlet The valve can be screwed directly onto the component to be operated.

\* choose the most suitable solenoid.



They are particularly suitable for the actuation of small single-acting cylinders and the operation of pneumatic

Mod.	Function	Ports	Orifice	kv (l/min)	Body	Manual	Symbol
			Ø (mm)		material	override	
A331-3C2-*	3/2 NC	M5-R1/8	1.5	0.85	nickel plated brass	по	EV03
A331-4C2-*	3/2 NC	M5-R1/8	1.5	0.85	nickel plated brass	yes	EV08

E V 08

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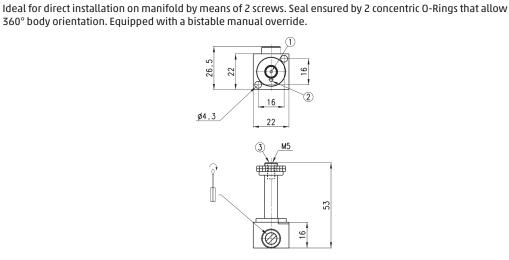


SERIES A SOLENOID VALVES

#### Series A solenoid valve - 3/2-way NC - Mod. A63 - rotatable interface



\* choose the most suitable solenoid.



Mod.	Function	Interface	Orifice Ø (mm)	kv (l/min)	Body material	Manual override	Symbol
A631-AC2-*	3/2 NC	OR rotatable	1.2	0.62	burnished brass	bistable	EV08

#### Series A solenoid valve - 3/2-way NC - Mod. A53 - fixed interface

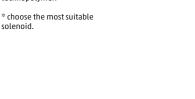
E V 08

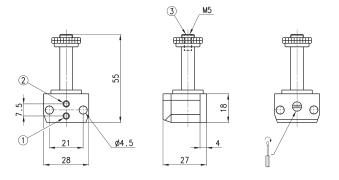


technopolymer.

solenoid.

Equipped with a bistable manual override, it is suitable to be mounted on Series 9 valves with an ISO interface. The interface which complies CNOMO norms is interchangeable with all ISO versions.







Mod.	Function Interface Orifice		Ø (mm) kv (l/min)Body		materialManual	override Symbol
A531-BC2	-* 3/2 NC OR fixed	1.2	0.62	PA6	bistable	EV08

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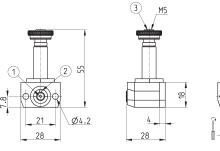
#### Series A solenoid valve - 3/2-way NC - Mod. A73 - rotatable interface



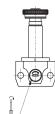
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\* choose the most suitable solenoid.



Ideal for direct installation on manifold by means of 2 screws. Seal ensured by 2 concentric O-Rings that allow 360° body orientation. Equipped with a bistable manual override.



	2		EV08
H.	т.	7	w
12	1		3

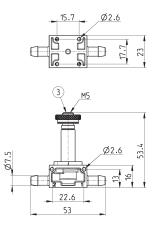
Mod.	Function	Interface	Orifice Ø (mm)	kv (l/min)	Body material	Manual override	Symbol
A731-AC2-*	3/2 NC	OR rotatable	1.2	0.62	PA6	bistable	EV08

Solenoid valve with technopolymer body and integrated barb fittings for quick connections.

#### Series A solenoid valve - 2/2 e 3/2-way NC - Mod. A82 e A83 - barb fittings



\* Choose the most suitable solenoid. \*\* The performances shown in the table refer to the use with inlet from "2" and outlet from "1".



$$\begin{array}{c} 2 \\ \hline \\ \hline \\ 12 \\ 1 \\ \end{array} \begin{array}{c} E \\ VO1 \\ \hline \\ \hline \\ \\ \hline \\ 12 \\ 1 \\ \end{array} \begin{array}{c} 2 \\ \hline \\ \\ \hline \\ 12 \\ 1 \\ \end{array} \begin{array}{c} E \\ VO1 \\ \hline \\ \\ \hline \\ 12 \\ 1 \\ \end{array} \begin{array}{c} 2 \\ \hline \\ \\ 12 \\ 1 \\ \end{array} \begin{array}{c} E \\ VO3 \\ \hline \\ \\ 12 \\ 1 \\ \end{array} \begin{array}{c} E \\ VO3 \\ \hline \\ \\ \\ \\ \\ \\ \\ \end{array}$$

Mod.	Function	Ports	Orifice Ø (mm)	kv (l/min)	Body material	Manual override	Symbol
A821-FE3-*	2/2 NC	barb fittings Ø6	2.5	2.0	PBT	по	EV01
A831-FE3-*	3/2 NC **	barb fittings Ø6	2.5	1.8	PBT	ПО	EV03



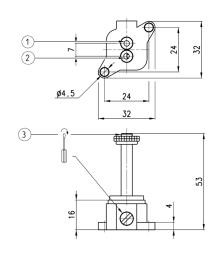
SERIES A SOLENOID VALVES

#### Series A solenoid valve - 3/2-way - Mod. A231 - fixed interface

Equipped with a bistable manual override. Ideal for direct installation on manifold by means of 2 screws.



\* choose the most suitable solenoid.



Mod.	Function Interface Orifice		Ø (mm) kv (l/min)Body	materialManual		override Symbol
A231-BC	<b>2-</b> * 3/2 NC OR fixed	1.5	1.1	nichel plated brass	bistable	EV08

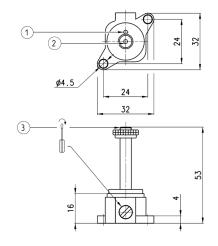
#### Series A solenoid valve - 3/2-way - Mod. A231 - rotatable interface

E V 08



\* choose the most suitable solenoid.

Equipped with a bistable manual override. Ideal for direct installation on manifold by means of 2 screws. Seal ensured by 2 concentric O-Rings that allow 360° body orientation.





Mod.	Function	Interface	Orifice Ø (mm)	kv (l/min)	Body material	Manual override	Symbol
A131-AC2-*	3/2 NC	OR rotatable	1.5	1.1	nichel plated brass	bistable	EV08